

EC Certificate

Factory Production Control (FPC)

1526-CPR-1090-1.0168.TÜVEESTI.2023.001

In compliance with Council Regulation No 305/2011 of 9 March 2011 on the approximation of laws, regulations and administrative provisions of Member States relating to construction products (the Construction Products Regulation – CPR), as later amended, the following has been stated:

The construction product stated below is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with a prescribed test plan.

The Notified Body
TÜV Eesti OÜ - No. 1526 -

has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

Placed on the market by
(Producer or its authorized representative)

FREEN OÜ
Arenduse tn 6, Kohtla-Järve, Ida-Virumaa, 30328, Estonia

Factory(ies)

Arenduse tn 6, Kohtla-Järve, Ida-Virumaa, 30328, Estonia

Product

Manufacturing of structural steel components up to EXC 3 according to EN 1090-2, corrosion protection included. Manufacturing of welded steel constructions.

Intended use

For structural use in all types of construction works

CE-marking method

ZA.3.4 acc. to EN 1090-1:2009+A1:2011

Confirmation

All provisions concerning the attestation of factory production control described in Annex ZA of the following standard(s) were applied:

EN 1090-1:2009+A1:2011

Begin of validity
(First issue date)

16.03.2023

Validity till

15.03.2026 connected to fulfillment of conditions specified in the Certification Report

Period of validity

This certificate remains valid as long as the conditions laid down in the harmonized technical specification in reference or the manufacturing conditions in the FPC itself are not modified significantly.

Remarks

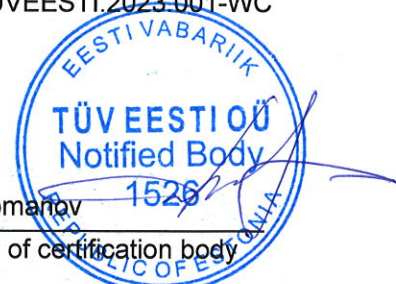
To this certificate belong the welding certificate(s):
1526-CPR-1090-1.0168.TÜVEESTI.2023.001-WC

Place and issue date

Maardu, 15.03.2023



D.Romanov
head of certification body



Welding Certificate

1526-CPR-1090-1.0168.TÜVEESTI.2023.001-WC

In compliance with EN 1090-1:2009, table B.1, the following has been stated:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-1 for the execution of structural steel components.

This Welding Certificate is an annex to the EC-Certificate of the Factory Production Control (FPC)
1526-CPR-1090-1.0168.TÜVEESTI.2023.001.

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

Manufacturer	FREEN OÜ Arenduse tn 6, Kohtla-Järve, Ida-Virumaa, 30328, Estonia
Facilities of the Manufacturer	Arenduse tn 6, Kohtla-Järve, Ida-Virumaa, 30328, Estonia
Standard	EN 1090-2:2018
Execution Class	Up to EXC 3 according to EN 1090-2
Welding Process(es)	135 acc. to EN ISO 4063
Based Material(s)	Material groups 1.1, 1.2 acc. to CEN ISO/TR 15608
Responsible Welding supervisor(s) Name Date of birth Welding qualification	Valentina Parthal 05.01.1988 IWE
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works are implemented.
Date of first issue	16.03.2023
Validity till	15.03.2026 connected to fulfillment of conditions specified in the Certification Report.
Validity Period	This certificate remains valid as long as conditions laid down in technical specification in reference (in connection with EN 1090-1) or the manufacturing in the factory or the FPC itself are not modified significantly.
Remarks	None
Place and issue date	Maardu, 15.03.2023

